

SCANFILL EXTRUSION

ABYX52C1

Thermoforming grade

PROPERTY	VALUE	UNIT	STANDARD
PHYSICAL PROPERTIES			
Density	1,40	g/cm ³	ISO 1183
MFI at 230°C/2,16kg	2	g/10min	ISO 1133
MECHANICAL PROPERTIES			
Flexural modulus at +23°C	3900	MPa	ISO 178
Maximum flexural strength	43	MPa	ISO 178
Maximum tensile strength	23	MPa	ISO 527-2
Elongation at break	5	%	ISO 527-2
Elongation at yield	4	%	ISO 527-2
IMPACT PROPERTIES			
Notched Charpy at +23°C	4	kJ/m ²	ISO 179
Notched Charpy at -20°C	2	kJ/m ²	ISO 179
Unnotched Charpy at +23°C	16	kJ/m ²	ISO 179
Unnotched Charpy at -20°C	9	kJ/m ²	ISO 179
THERMAL PROPERTIES			
HDT 120°C/h at 455kPa (B)	122	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	76	°C	ISO 75/1
Vicat 50°C/h at 9,81N (A)	133	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	89	°C	ISO 306
FLAME RETARDENT PROPERTIES			
GWFI at 2 mm	650	°C	IEC 60695-2-12
UL94 at 1,6 mm	HB		UL94
ADDITIONAL INFORMATION			
Filler content	52	±2%	ISO 3451
Mould shrinkage (with flow)	0,8-1,1	%	Polykemi
Mould shrinkage (across flow)	0,8-1,1	%	Polykemi
PROCESS INSTRUCTIONS			
Drying time	2-4	h	
Drying temperature	70-80	°C	
Melt temperature	190-240	°C	
Mould temperature		°C	

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Stated values in this datasheet are approximate. The values originate, if nothing else is stated, from standardized test specimens in natural color. All information, recommendations and advice, written or verbal, given by an individual company within, or agent affiliated with, The Polykemi Group are according to our knowledge to the date of this edition, correct and given in good faith. It is the responsibility of the customer to test and evaluate if the material suits the application and the environment in which it is intended to be used. Companies within, or agent affiliated with, The Polykemi Group can not be held responsible or liable for any loss incurred through incorrect or faulty use of the products. When producing details in flame retardant material, corrosion protected steel is to recommend for the mould. We takes no responsibility for any printing errors.

Visiting address
Bronsgatan 8
SE-271 39 YSTAD

+46 (0)411 170 30
scanfill@scanfill.se
www.scanfill.com

MEMBER OF THE POLYKEMI GROUP